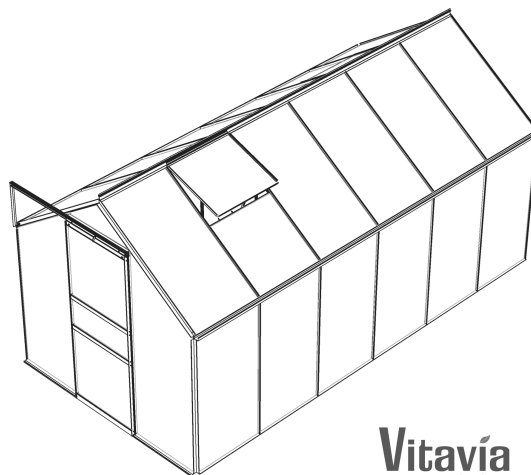


Greenhouse Stores

ASSEMBLY GUIDE

Venus 6200

6x10 Vitavia greenhouse



Vitavia
- makes living grow

8

steps, base first

2

people needed

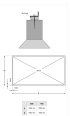
3166 mm × 1922 mm

base size (A × B)

Toughened glass version

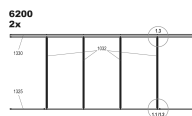
Online version with every size: www.greenhousestores.co.uk/instructions/vitavia-venus-6200-7500/

The build at a glance



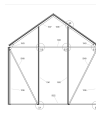
0

Prepare your base



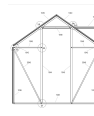
1

Build both side frames



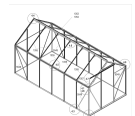
2

Build the back gable



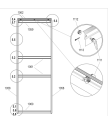
3

Build the door gable



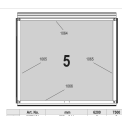
4

Join and stand the frame



5

Build and hang the door



6

Build and fit roof vents



7

Fit the glazing

Drawings: Vitavia (Vitavia manual 005.01.1306 (Venus 6200, 7500)). Words and layout: Greenhouse Stores, greenhousetores.co.uk. Keep this guide with your greenhouse.

Before you start

Six golden rules

- 1** Build frames loose; tighten only when the whole greenhouse stands square on its base.
- 2** Measure both diagonals; they must be equal.
- 3** Never overtighten nuts 1002: maximum 3 Nm. Overtightening strips aluminium and cracks glass.
- 4** Fit extra bolts when instructed; you cannot add them after bar ends are capped.
- 5** Build with two people.
- 6** Always anchor your greenhouse. An unanchored greenhouse can blow away.

Get ready

- ☐ Read the whole guide once before you start.
- ☐ Gather flat/PH2 screwdrivers, 10 mm socket spanner/wrench, 10 mm combination spanner, knife, tape measure, spirit level. Set cordless drill adjustable torque low.
- ☐ Wear gloves, safety glasses, sturdy shoes and a hat. Aluminium edges are sharp. Clear up broken glass straight away.
- ☐ Open one bundle at a time and keep opened bundles apart. Mixed bundles are the main cause of lost-part searches.
- ☐ Check every part against the parts check pages. Contact Greenhouse Stores before you begin if anything is missing.
- ☐ Read single-frame drawings as views from inside the greenhouse. Read double-frame drawings as views from outside.
- ☐ Choose a sunny spot with as much shelter from wind as possible.

Read next: 10 common greenhouse installation mistakes (and how to avoid them)

- ☐ Single frame: inside view ☐ Double frame: outside view

BEFORE STEP 1

Parts check

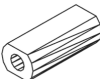
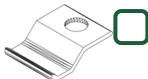
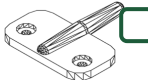
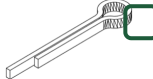
Open one bundle at a time. Tick each part as you find it. The number in green is how many your Venus 6200 should have.

Bars and profiles

<p>1020 Glazing seal (reel) 74000 mm x1</p>	<p>1021 Door seal 1612 mm x2</p>	<p>1032 1214 mm x8</p>	<p>1035 Brace 1854 mm x1</p>	<p>1036 1214 mm x4</p>	<p>1037 1154 mm x1</p>
<p>1038 1154 mm x1</p>	<p>1039 1154 mm x1</p>	<p>1040 1154 mm x1</p>	<p>1041 Vertical bar 1665 mm x1</p>	<p>1042 Vertical bar 1665 mm x1</p>	<p>1043 170 mm x4</p>
<p>1044 Vertical bar 1650 mm x1</p>	<p>1045 Vertical bar 1650 mm x1</p>	<p>1046 1862 mm x1</p>	<p>1047 Door runner bar 1257 mm x1</p>	<p>1049 599 mm x2</p>	<p>1053 Ridge bar 3106 mm x1</p>
<p>1056 Roof brace 255 mm x4</p>	<p>1057 Door runner support 390 mm x1</p>	<p>1058 Side bar 1612 mm x2</p>	<p>1059 Upper bar 621 mm x1</p>	<p>1060 Door bar 621 mm x1</p>	<p>1061 621 mm x2</p>
<p>1062 Door bar 613 mm x1</p>	<p>1063 Vent sill 635 mm x2</p>	<p>1064 Vent top bar 602 mm x2</p>	<p>1065 Vent side bar 520 mm x4</p>	<p>1066 Vent bottom bar 602 mm x2</p>	<p>1067 Window opener 295 mm x2</p>
<p>1325 Sill bar 3106 mm x2</p>	<p>1330 Eave bar 3106 mm x2</p>	<p>5022 1862 mm x1</p>	<p>5549 Side brace 1304 mm x8</p>		

Fixings and small parts

<p>1001 Bolt M6 x 12 x130</p>	<p>1002 Nut M6 x131</p>	<p>1003 Screw 3.5 x 16 x16</p>	<p>1004 M4 x 16 x2</p>	<p>1005 Bolt M6 x 40 x1</p>	<p>1006 Screw 3.5 x 6 x12</p>
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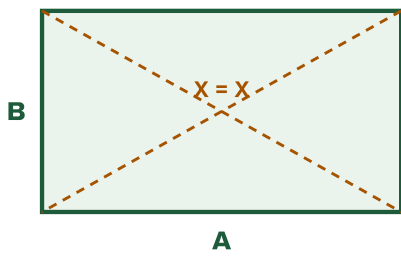
 <p>1007 Nut M4 x2</p>	 <p>1009 Washer Ø8/4 x2</p>	 <p>1010 Spacer 32 x1</p>	 <p>1011 Glazing spring clip 70 x240</p>	 <p>1012 Glass retaining clip 11 x60</p>	 <p>1013 Clip 20 x2</p>
 <p>1014 Door glider 20 x2</p>	 <p>1015 Door roller Ø22 x2</p>	 <p>1016 Window fixer 40 x4</p>	 <p>1017 End cap 46 x4</p>	 <p>1018 End cap 43.7 x8</p>	 <p>1019 Plastic cap 15 x2</p>
 <p>1048 Horizontal bar 630,5 x1</p>	 <p>1055 Roof glazing bar 1132,5 x8</p>	 <p>1111 Door fixer 37,5 x1</p>	 <p>1112 Door fixer 7,4 x1</p>	 <p>1113 Door fixer 25 x1</p>	 <p>1500 Bolt M6 x 5 x2</p>
 <p>1515 Nut M6 x2</p>	 <p>6060 Washer Ø12/6 x1</p>				

STEP 0

0

Prepare your base

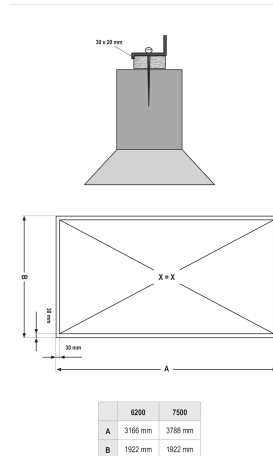
Start with an exactly square, level base.



VENUS 6200

A 3166 mm

B 1922 mm



Vitavia drawing 0. The circled numbers match the pictures below.

INSTALLER TIP

Use ground spikes or anchor legs on soil only. On concrete or paving, bolt down with suitable fixings; use one method, not both.

WATCH OUT

An uneven or unsquare base leaves the frame uneven or unsquare too. Glass will not fit a frame that is out of square.

0.1

Make your base exactly square and level; the accessory zinc-coated steel base is the easiest option. Measure both diagonals and check they match, as shown by $X = X$.

0.2

For homemade stone or concrete foundations only, use this page's A and B sizes. Fit treated timber between foundation and aluminium frame: minimum 18 mm high, maximum 32 mm wide; attach with 50 mm bolts (not supplied). The foundation must go down below frost level.

0.3

On a very windy, exposed site, drill through both the greenhouse bottom profile and the steel base. Bolt them together.

1

STEP 1

Build both side frames

Build two identical side frames flat on the ground, with every bolt loose.

YOU NEED



1001
×16



1002
×16



1032
×8

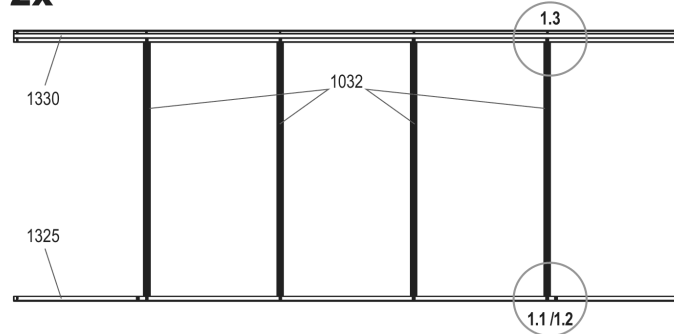


1325
×2



1330
×2

6200
2x



Vitavia drawing 1. The circled numbers match the pictures below.

INSTALLER TIP

Lay the parts on a blanket or lawn to protect the finish. Leave every nut loose so the frame can flex when you join it in step 4.

WATCH OUT

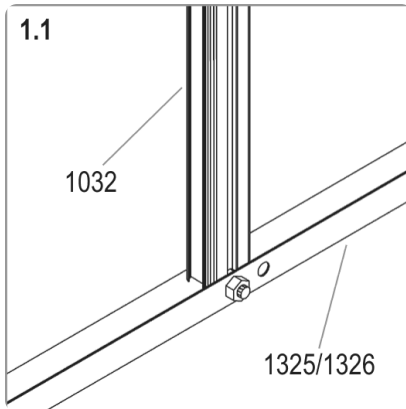
Check your upright count: the 6200 has 4 uprights 1032 per side. The 7500 has 5 per side.



Watch: Build the sides

Scan with your phone camera. Vitavia video.

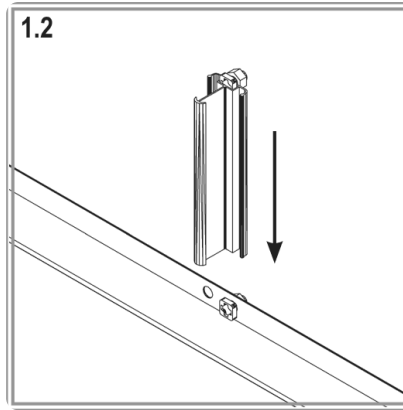
1.1



1.1

Bolt the bottom of each upright 1032 to your sill bar (1325 or 1326).

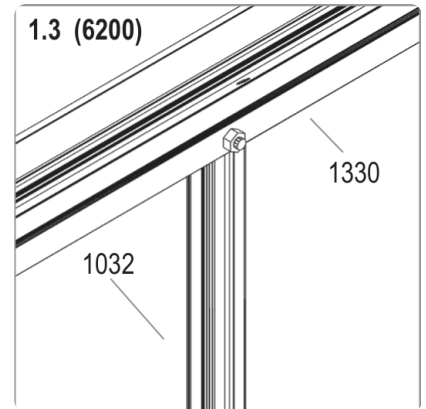
1.2



1.2 OUTSIDE VIEW

Slide the bolts into the bar's channel through its open end, then line them up with the hole. Insert them before you close off the end.

1.3 (6200)



(6200) 1.3

Bolt the top of each upright 1032 to eave bar 1330.

2

STEP 2

Build the back gable

Build the plain back gable flat on the ground, with the bolts loose.

YOU NEED

1001
×18



1002
×18



1035
×1



1036
×2



1037
×1



1038
×1



1041
×1



1042
×1



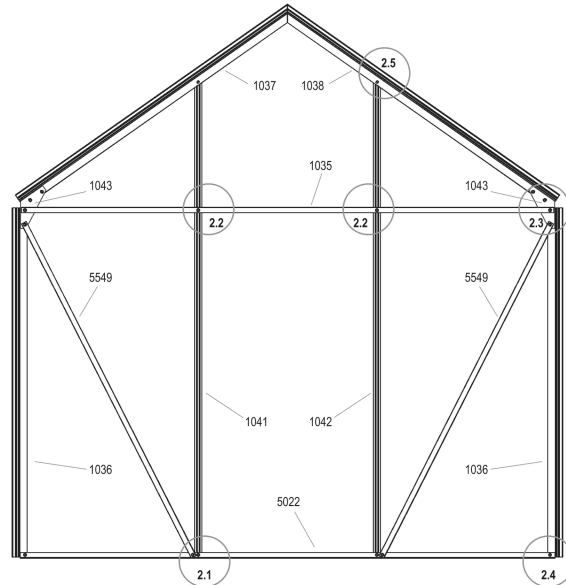
1043
×2



5022
×1



5549
×2



Vitavia drawing 2. The circled numbers match the pictures below.

INSTALLER TIP

Build upwards from the bottom. Slide each extra bolt into its channel before you fit the bar above it.

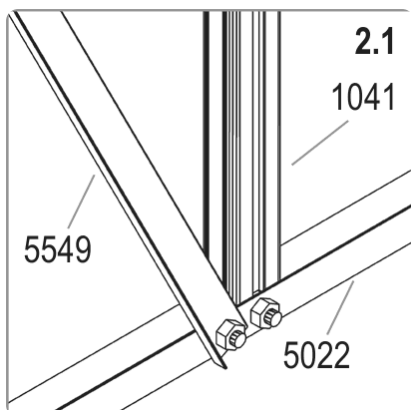
WATCH OUT

Do not miss the extra bolts for brace 1035. Insert them before the bar ends are capped.



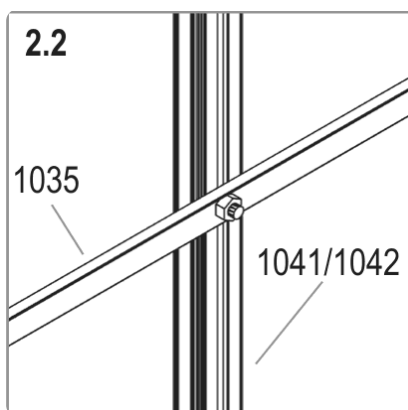
Watch: Rear gable end

Scan with your phone camera. Vitavia video.



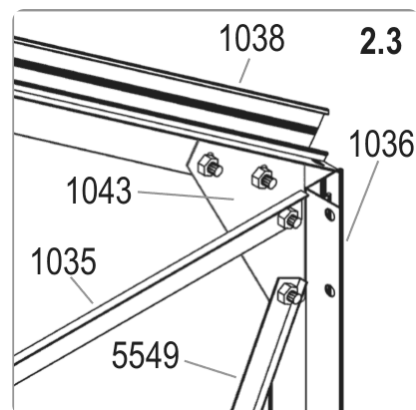
2.1

Bolt the bottom of upright 1041 and side brace 5549 to sill bar 5022.



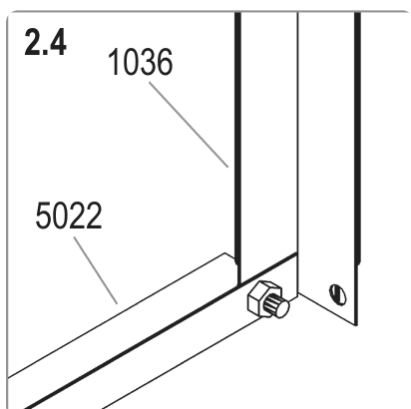
2.2

Insert one extra bolt into each upright 1041 and 1042 for brace 1035. Bolt brace 1035 across these uprights.



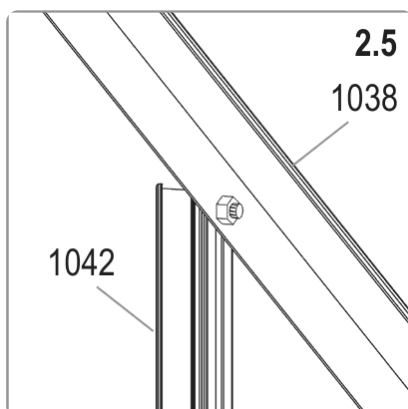
2.3

At each top corner, join corner bar 1036, roof bar 1038, brace 1035 and side brace 5549 with corner plate 1043.



2.4

Bolt corner bar 1036 to sill bar 5022 at each bottom corner.



2.5

Bolt the top of upright 1042 to roof bar 1038.

3

STEP 3

Build the door gable

Build the front door gable flat on the ground, with the bolts loose.

YOU NEED



1001
×20



1002
×20



1013
×2



1036
×2



1039
×1



1040
×1



1043
×2



1044
×1



1045
×1



1046
×1



1047
×1



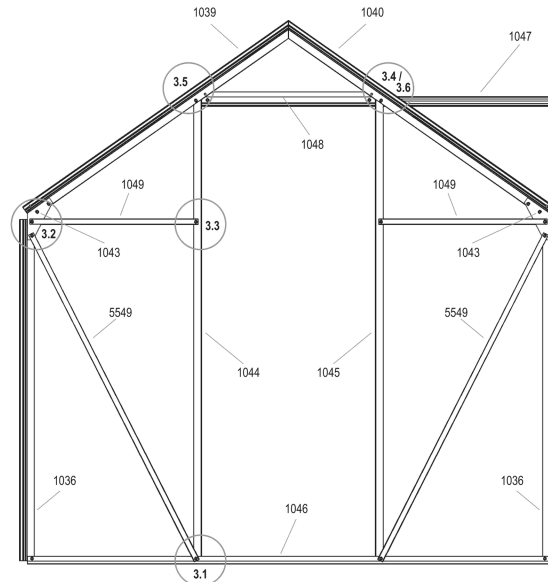
1048
×1



1049
×2



5549
×2



Vitavia drawing 3. The circled numbers match the pictures below.

INSTALLER TIP

Choose your door's opening direction now and line up door runner bar 1047 to the left or right. Changing it later means taking the gable apart.

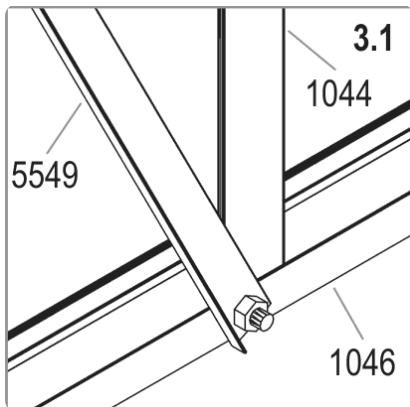
WATCH OUT

If parts will not line up, check for upside-down or back-to-front bars before you force anything.



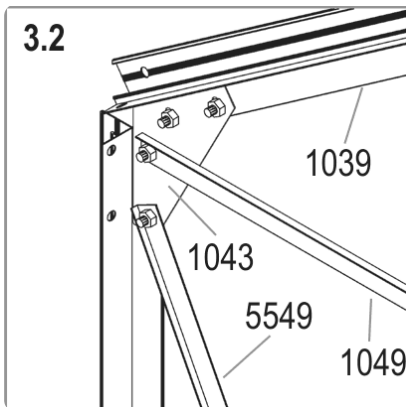
Watch: Door frame (front gable)

Scan with your phone camera. Vitavia video.



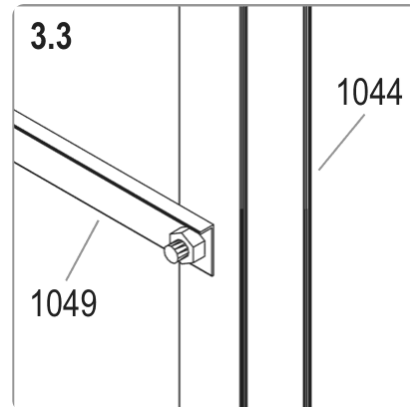
3.1

Bolt vertical bar 1044 and side brace 5549 to bottom bar 1046.



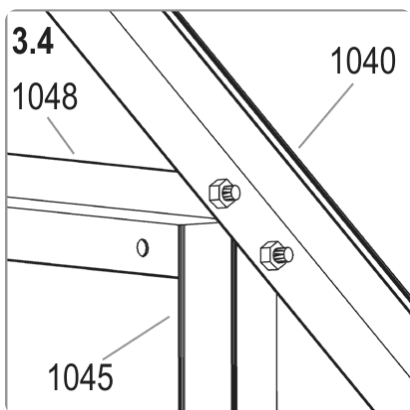
3.2

At each top corner, join roof bar 1039, bar 1049 and side brace 5549 with corner plate 1043.



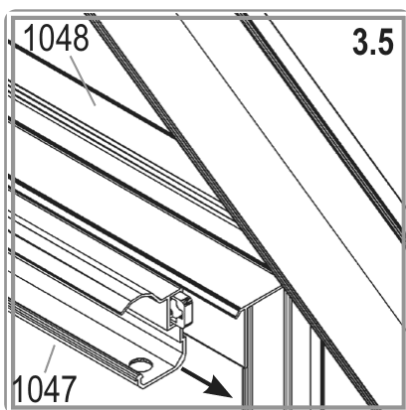
3.3

Bolt bar 1049 to vertical bar 1044.



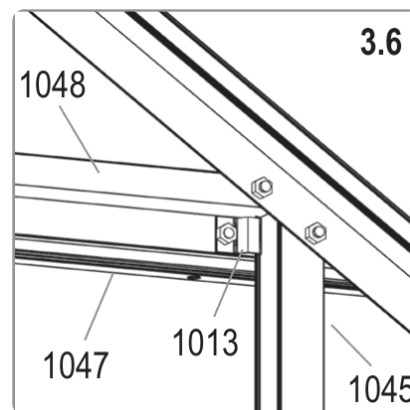
3.4

Bolt roof bar 1040 to horizontal bar 1048 and vertical bar 1045.



3.5 OUTSIDE VIEW

Connect door runner bar 1047 to horizontal bar 1048 from the outside. Use two nuts and bolts and leave them loose.



3.6

Fix clip 1013 with a bolt as shown to strengthen the frame. Make sure its edge overlaps and holds vertical bar 1044 or 1045.

STEP 4

4

Join and stand the frame

Work with another person to join the frames and stand the greenhouse up.

YOU NEED



1001
×53



1002
×54



1005
×1



1010
×1



1017
×4



1018
×8



1053
×1



1055
×8



1056
×4



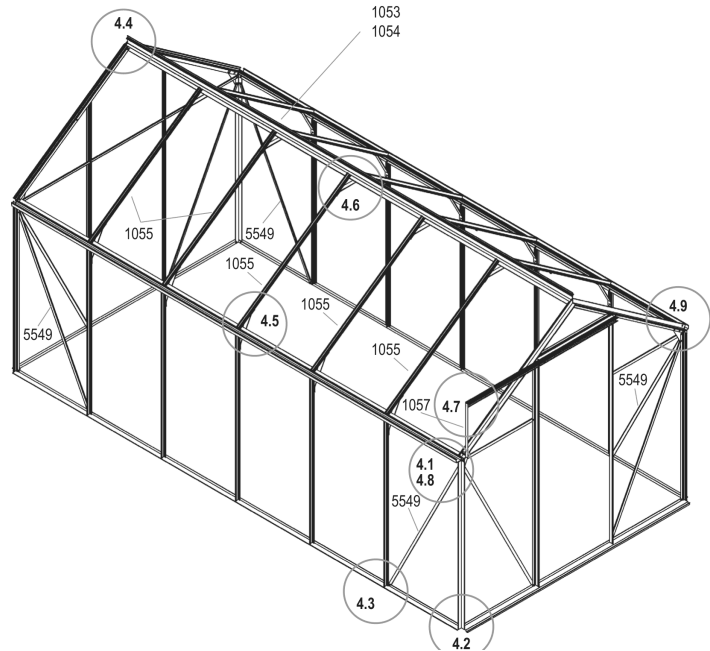
1057
×1



5549
×4



6060
×1



Vitavia drawing 4. The circled numbers match the pictures below.

INSTALLER TIP

Count the extra roof bar bolts on your drawing before you fit any end cap. The number depends on your greenhouse size and vent position.

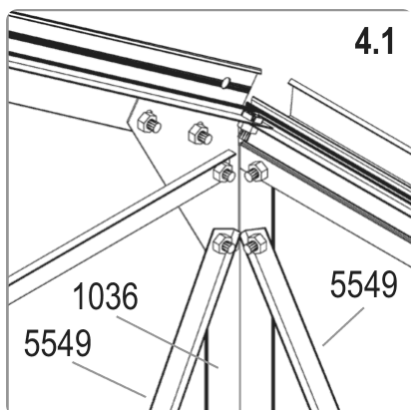
WATCH OUT

Leave everything loose until the greenhouse is on its base and square. You cannot adjust it once the glass is in.



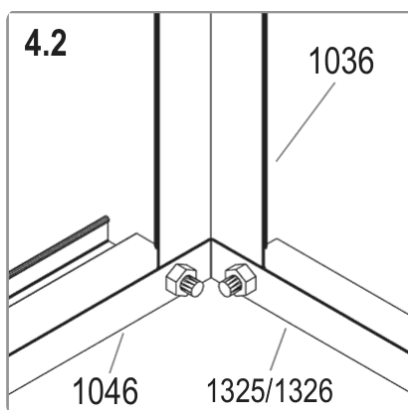
Watch: Front and roof bars

Scan with your phone camera. Vitavia video.



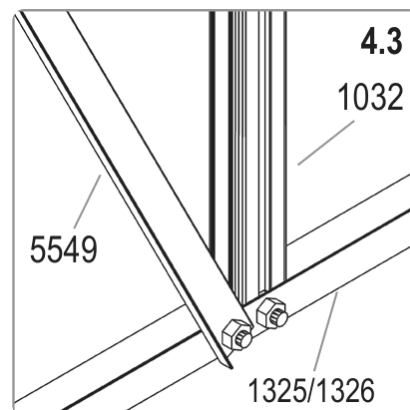
4.1

Bolt the side frames to the gable ends at the top corners. Position side brace 5549 between the eave and sill bars, as shown.



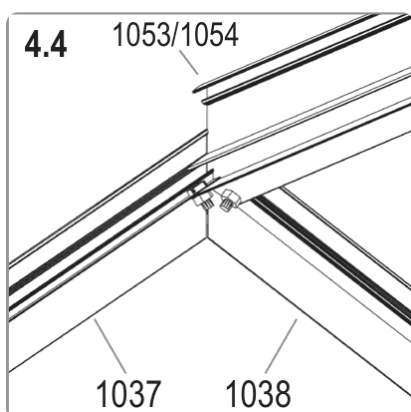
4.2

Bolt the side frames to the gable ends at the bottom corners. Join your sill bar (1325 or 1326), corner bar 1036 and bottom bar 1046 as shown.



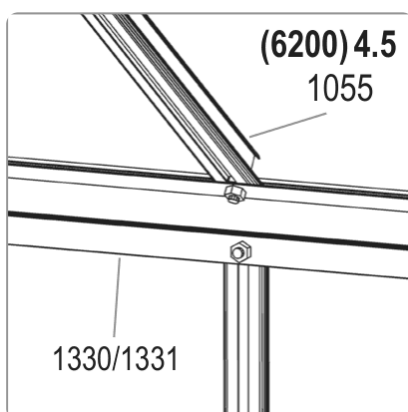
4.3

Fit side brace 5549 at each corner, between the eave bar and sill bar, as shown.



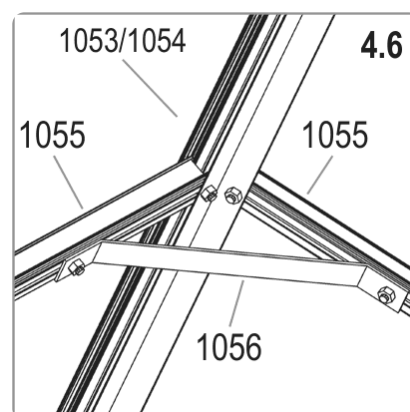
4.4

Bolt your ridge bar (1053 or 1054) to the top of both gable ends.



(6200) 4.5

Bolt roof glazing bars 1055 to your eave bar (1330).

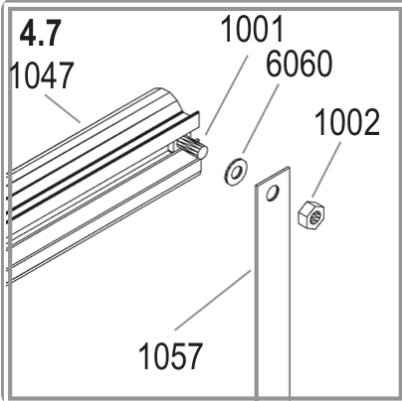


4.6

Bolt roof glazing bars 1055 to the ridge; insert an extra bolt in each for roof braces 1056, then fit them. Insert another bolt in each of the 2 glazing bars at the vent position.

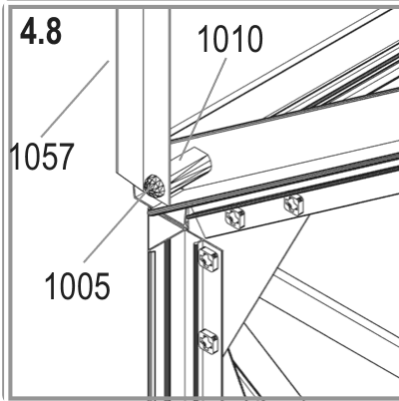
DO THIS NOW

Place the greenhouse on its prepared base, bolt down loosely, then adjust until corner-to-corner diagonals match and it is completely square. Only then tighten all bolts, to a maximum of 3 Nm.



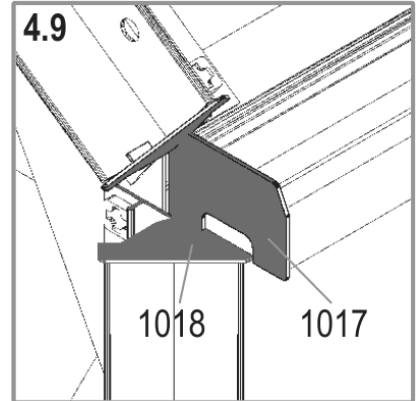
4.7 OUTSIDE VIEW

From outside, fit door runner support 1057 to door runner bar 1047 with bolt 1001, washer 6060 and nut 1002.



4.8 OUTSIDE VIEW

From outside, fix the other end of support 1057 to the gable with bolt 1005 and spacer 1010.



4.9 OUTSIDE VIEW

Press end caps 1017 and 1018 onto the open profile ends.

STEP 5

5

Build and hang the door

Assemble your sliding door, then fit it into the upper runner and bottom track.

YOU NEED



1001
×4



1002
×4



1003
×16



1004
×2



1007
×2



1009
×2



1014
×2



1015
×2



1021
×2



1058
×2



1059
×1



1060
×1



1061
×2



1062
×1



1111
×1



1112
×1



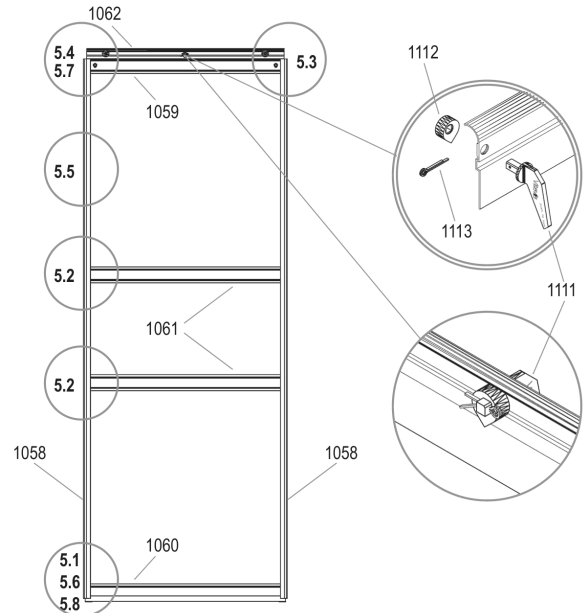
1113
×1



1500
×2



1515
×2



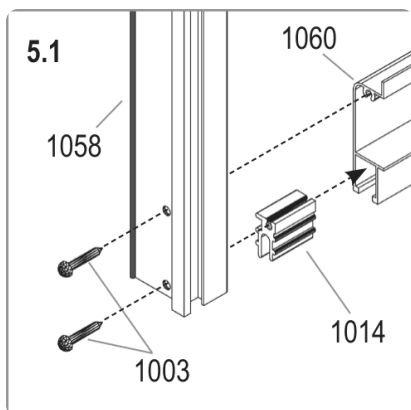
Vitavia drawing 5. The circled numbers match the pictures below.

INSTALLER TIP

If the door binds or jumps the track, the frame is almost certainly not quite square. Check it again before you force the door.

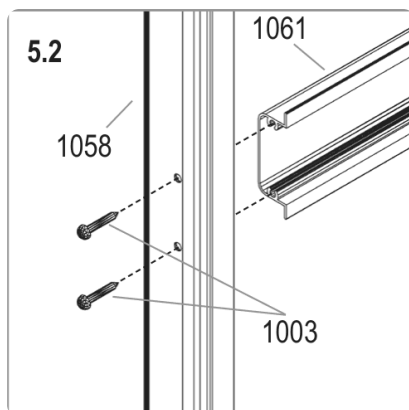
WATCH OUT

Never stand the assembled door on gliders 1014. This damages them.



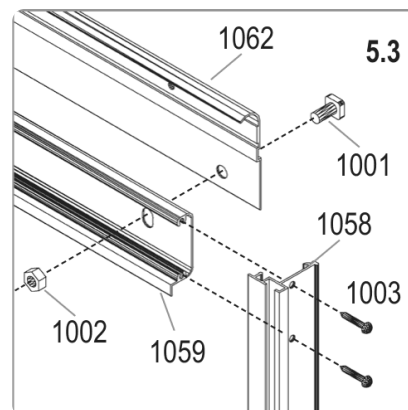
5.1

Push a door glider 1014 onto each end of bottom door bar 1060. Screw side bars 1058 to it with screws 1003.



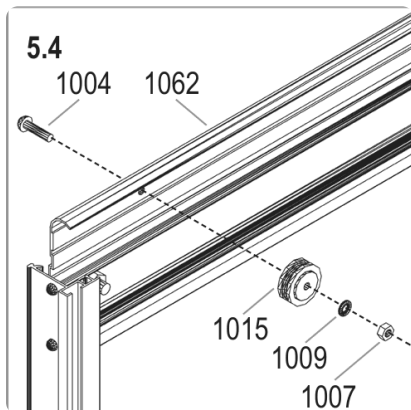
5.2

Screw middle bars 1061 between side bars 1058 with screws 1003.



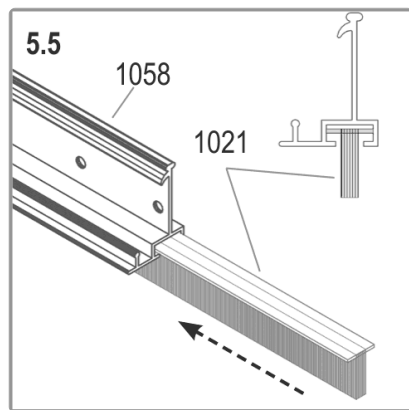
5.3

Bolt door bar 1062 to upper bar 1059 with bolt 1001 and nut 1002. Screw upper bar 1059 to side bars 1058 with screws 1003.



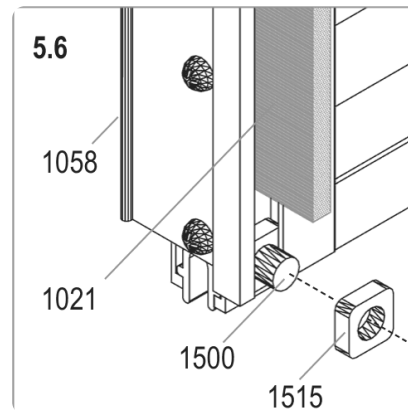
5.4

Fix the two door rollers 1015 to door bar 1062 with bolt 1004, washer 1009 and nut 1007.



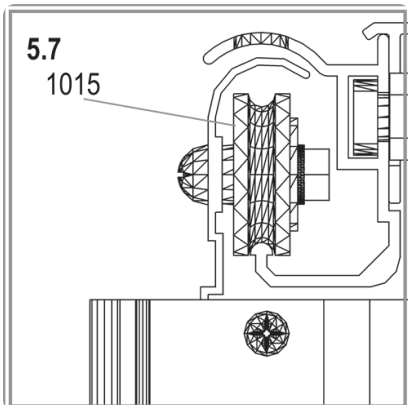
5.5 OUTSIDE VIEW

Slide door seals 1021 into both side bars 1058. Cut the seals to length.



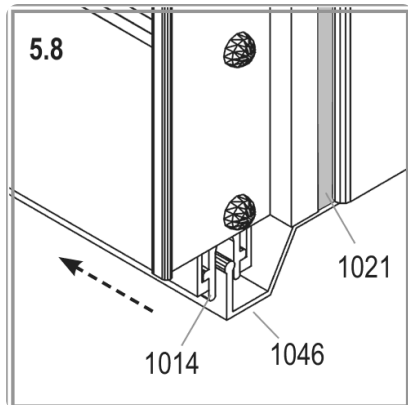
5.6

Slide bolt 1500 into the bottom of the door seal channel and secure it with nut 1515. This stops the seal sliding out.



5.7 OUTSIDE VIEW

From outside, lift the door and slide rollers 1015 into door runner bar 1047.



5.8 OUTSIDE VIEW

Check door gliders 1014 also run in bar 1046's bottom track. Connect door fixer parts 1111, 1112 and 1113 as the door drawing shows. Fit a nut and bolt in door runner bar 1047's end as a stop; adjust until the door slides freely.

6

STEP 6

Build and fit roof vents

Build and fit both roof vents; the 6200 and 7500 each have 2.

YOU NEED



1001
 ×8



1002
 ×8



1006
 ×12



1016
 ×4



1019
 ×2



1063
 ×2



1064
 ×2



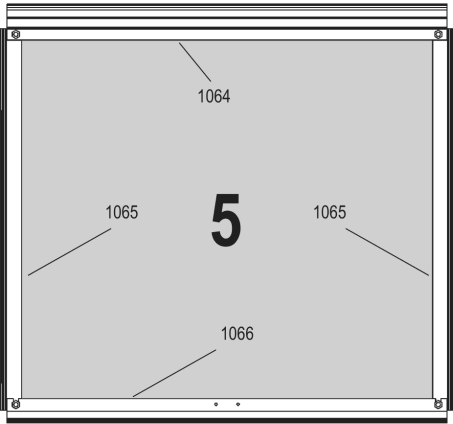
1065
 ×4



1066
 ×2



1067
 ×2



	Art. No.	mm	6200	7500
5	3679491	600 x 544	2	2

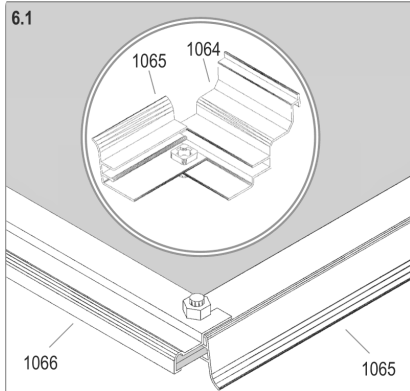
Vitavia drawing 6. The circled numbers match the pictures below.

INSTALLER TIP

Fit vent sill 1063, the slam bar, flat edge up, with its grooved lip down towards the pane below. Recheck its orientation if that pane will not sit snugly.

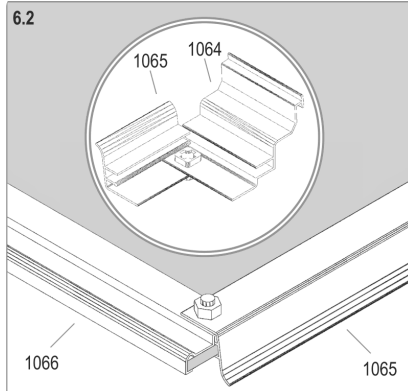


Watch: Build and fit the window
 Scan with your phone camera. Vitavia video.



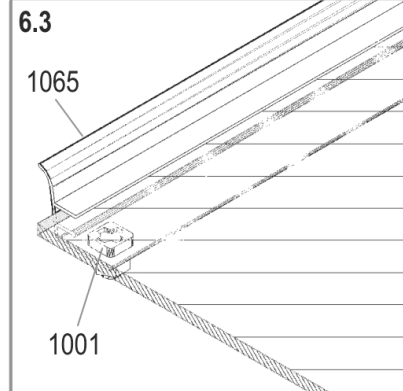
6.1

For glass up to 4 mm thick, join vent side bars 1065 and top bar 1064 as shown.



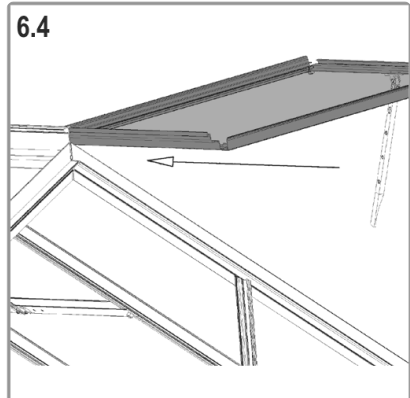
6.2

For glass 4 mm or thicker, join vent side bars 1065 and top bar 1064 as shown here instead.



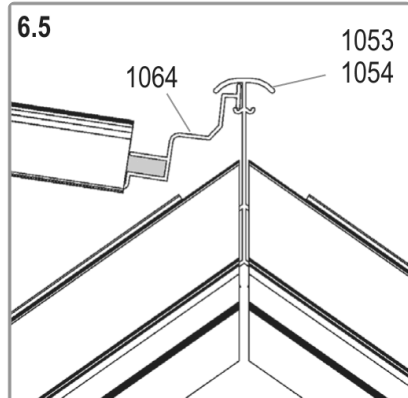
6.3 OUTSIDE VIEW

Insert bottom bar 1066's bolts into the prepared holes, then slide the vent glass into side bars 1065's tracks. Fit bottom bar 1066 and check the vent is square before you tighten the bolts.



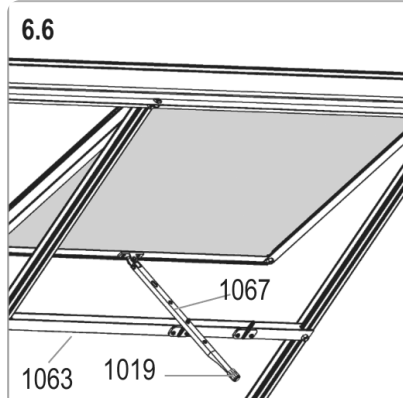
6.4 OUTSIDE VIEW

Hook the vent into the ridge bar from one end of the greenhouse.



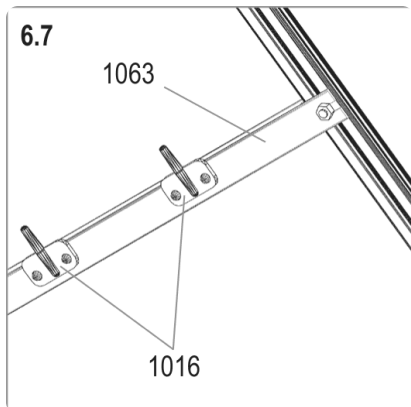
6.5 OUTSIDE VIEW

Hook vent top bar 1064 over your ridge bar (1053 or 1054), as shown.



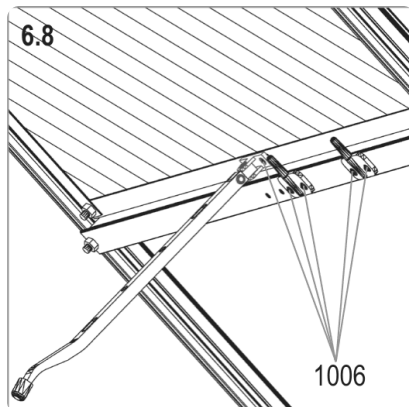
6.6

Slide the vent along to your chosen position. Push plastic cap 1019 onto the end of window opener 1067.



6.7

Fix vent sill 1063 to the extra bolts you left in the roof glazing bars.



6.8

Screw window opener 1067 to vent bottom bar 1066 with screws 1006. Screw both window fixers 1016 onto vent sill 1063 with screws 1006.

7

STEP 7

Fit the glazing

Fit the rubber glazing seal first, then glaze the roof before the walls.

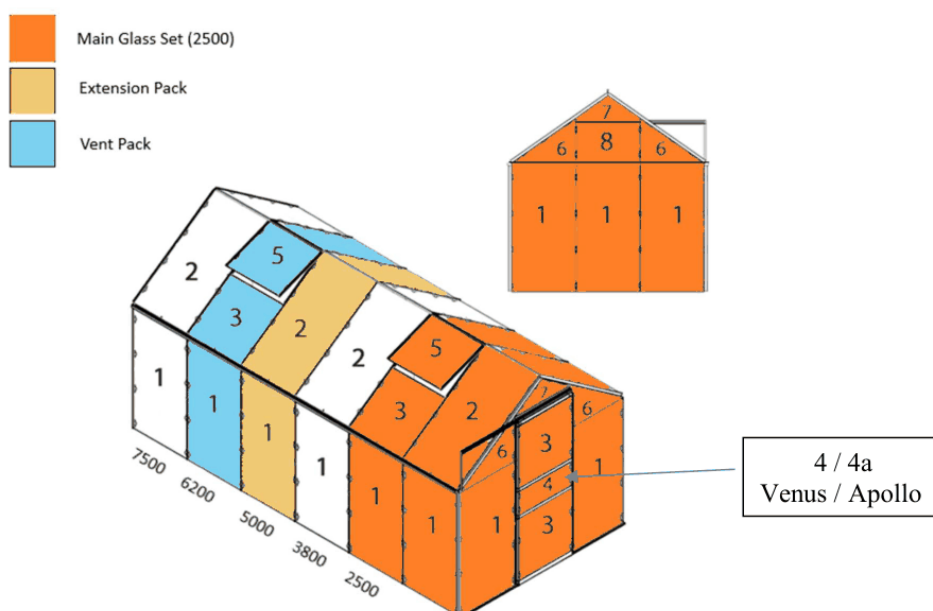
Your toughened glass

Your toughened glass comes as full panes, listed in the table below. Use the plan below for pane positions, not the drawing above. Join your gable glass with plastic H profiles where glass meets glass, replacing glass retaining clips 1012. Fit each H strip with its longest arm inside and uppermost.

PANE	SIZE (MM)	VENUS 6200
1	610 × 1210	15
2	610 × 1144	8
3	610 × 610	4
4	610 × 228	1
4a	610 × 343	1
5	600 × 544	2
6	610 × 450 × 24	4
7	610 × 234 × 20	2
8	610 × 439	1
Total panes		38
Plastic H profiles		6

Venus/Apollo Glass plan, full pane toughened glass

Full pane toughened glass: Use plastic 'H' profiles for joining the glass in the gable ends.
Use the H profiles where glass meets glass, see arrows below. **NB: The 'H' profiles replace glass retaining clips 1012.**

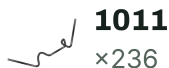


	Venus/Apollo	2500	Glass Panes per model			
No. on Diagram	Main Glass Set	Qty	3800	5000	6200	7500
1	610 x 1210mm	9	11	13	15	17
2	610 x 1144mm	3	5	7	8	10
3	610 x 610mm	3	3	3	4	4
4	610 x 228mm	1	1	1	1	1
4a	610 x 343mm	1	1	1	1	1
5	600 x 544mm	1	1	1	2	2
6	610 x 450 x 24mm	4	4	4	4	4
7	610 x 234 x 20mm	2	2	2	2	2
8	610 x 439mm	1	1	1	1	1
	Totals:	25	29	33	38	42
	Plastic 'H' Profiles:	6	6	6	6	6
	Extension Pack	Qty	No. of Extension Packs Required			
1	610 x 1210mm	2	3800	5000	6200	7500
2	610 x 1144mm	2	1	2	2	3
	Vent Pack	Qty	No. of Vent Packs Required			
1	610 x 1210mm	2	3800	5000	6200	7500
2	610 x 1144mm	1	0	0	1	1
3	610 x 610mm	1				
5	600 x 544mm	1				

Additional infill pane [610 X 755mm] **only** if Louvre Window Ordered

Vitavia's toughened glass plan. Pane numbers match the table.

YOU NEED



1011
×236



1020
×1

INSTALLER TIP

Soak the whole glazing seal reel in hot soapy water first so it softens and presses on more easily. Glaze the roof before the walls to avoid leaning over fitted side glass.

WATCH OUT

Never force a pane; forcing glass cracks it. If it will not seat, correct the unsquare frame first.



Watch: Fitting the glazing rubber

Scan with your phone camera. Vitavia video.



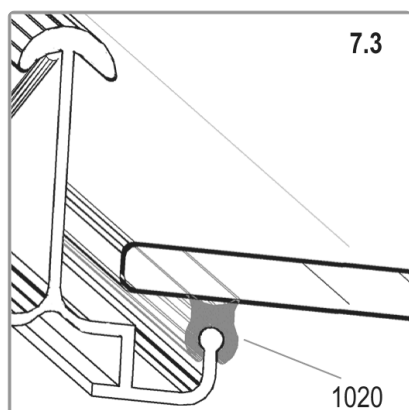
Watch: Glazing the roof with toughened glass

Scan with your phone camera. Vitavia video.



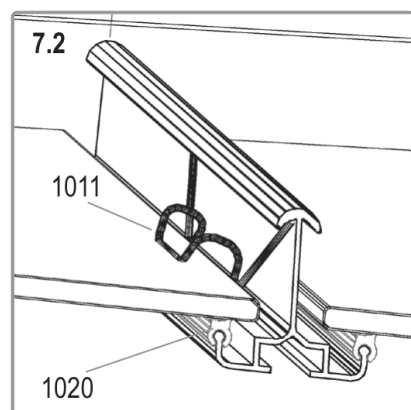
Watch: Bar capping (toughened glass and polycarbonate)

Scan with your phone camera. Vitavia video.



7.3 OUTSIDE VIEW

Press rubber glazing seal 1020 onto the aluminium profiles and cut it to length. Complete this before you fit any glass.



7.2 OUTSIDE VIEW

Start at the roof eave. Fix the first pane with glazing spring clips 1011.

DO THIS NOW

Glaze the sides from the bottom upwards. If you chose polycarbonate sheets, follow the instructions packed with them.

Finish and look after it

Finish

- ☐ Anchor your greenhouse. This is not optional.
- ☐ Seal the edges with neutral silicone if you wish. Silicone is not supplied.
- ☐ Stick the warning label inside your greenhouse.
- ☐ Stick the model label onto door bar 1062. You will need it to order spare parts.
- ☐ Keep this guide somewhere safe.

Looking after it

- ☐ Shut the door and all vents in high winds.
- ☐ Clear the roof or support it in heavy snow. Heat your greenhouse in winter.
- ☐ Wash your greenhouse occasionally with a mild detergent that does not attack aluminium or the glazing clips.
- ☐ Keep the upper and lower door tracks clean to prevent grit build-up.
- ☐ Add your greenhouse to your home insurance and check local building rules about where you can put it.

Drawings reproduced from the Vitavia assembly instructions (Vitavia manual 005.01.1306 (Venus 6200, 7500)).
Greenhouse Stores, greenhousetores.co.uk.